



product name

RAGGRINZANTE CT

description

WRINKLE EFFECT

SERIES

E1K

hardening



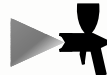
see
below

thinning



see
below

application



about	solvent-based paint and special resins
application area	household objects, furniture, metallic parts
application method	the product is applied by a spraygun or air-assisted pump

mixing of effect paint in BLACK

hardening	no hardening is necessary
thinning	DN500 at 10% by weight – maximum amount

mixing of effect paint in STEEL (ALUSHINE)

hardening	SIN40 at 20% by weight
thinning	DP039-B at 30% by weight



PAINTING CYCLE

BLACK: EPOGRIP ZN PRIMER + RAGGRINZANTE CT

STEEL: EPOGRIP ZN PRIMER + RAGGRINZANTE CT + ALUSHINE

- Use ALUSHINE Technical Data Sheet

application cycle**SURFACE PREPARATION**

- After you have sanded and thoroughly cleaned to eliminate all impurities, clean and degrease with Nitro Thinner and let dry
- Avoid any contact with water, even in the form of moisture, during the application and the mixing of the components
- Apply at room temperatures between 10°C and 28°C
- Do not apply if the surface is hot or cold, if the room has direct sunlight, is windy, and if humidity is over 65%

APPLICATION with OVEN DRYING

Apply the **EPOGRIP ZN** primer

- add EP720 at 20% by weight
- add DN500 at 40% by weight
- let dry from 6 to a maximum of 24 hours at 20°C or 30-40 minutes at 60°- 80°C

Apply **RAGGRINZANTE BLACK**

- Mix according to the Black colour on page 1
- Spray multiple cross-coat layers to build up the thickness as desired
- If the surface material is 1-2 mm thick, a wet thickness from 100 to 150 microns is good
- The thickness of the paint depends on the mass of the object...the greater the mass, the greater the final thickness of the Raggrinzante paint
 - ☐ low thickness = small texture
 - ☐ higher thickness = larger texture

For **RAGGRINZANTE** in **STEEL colour**

- Use Technical Data Sheet for **ALUSHINE** for applicaiton information

OVEN DRYING

- Pre-heat the oven
- It is necessary to heat the surface at 80°- 90°C until the paint material dries and wrinkles
- Then leave it in the oven for another 30-40 minutes

SHELF LIFE

- The product should be stored in its original container, away from frost and heat
- Minimum storage temperatures range from 5°C to 35°C
- The product kept under these conditions has a stability of 2 months